



OPERATING INSTRUCTIONS

BCR15

BENCH MOUNTED RECIRCULATING CLEANER

**For Use with Petroleum Based Solvent Cleaning Solutions
with a TCC Flashpoint of 105F or above**

BUILD-ALL LLC
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SET-UP AND OPERATION

*Unpack the **BCR15** and inspect for any visible signs of shipping damage. If damage has occurred, please contact the carrier or distributor where you purchased the **BCR15** to file the appropriate claim.*

- STEP 1) Place BCR15 in desired work area. Open lid and remove tray (#6) from inside of BCR15. Move flow thru brush (#1) to the outside of the tank.
- STEP 2) Fill the tank of the BCR15 with 3 to 6 Gallons of Solvent. Re-install the tray which was removed in step 1. Move flow thru brush back into tank resting on tray. This unit is designed to work with petroleum based solvents with a flashpoint of 105F or above.
- STEP 4) Plug power cord (#10) into 115V / 60Hz power source. Solvent should be at a steady flow through the cleaning brush. When not in use unplug the BCR15 and close the lid

BCR15 is now ready for use. To change out solvent on this unit repeat step 1, then empty tank and resume at STEP 2.

CAUTION: *Follow the Chemical Manufacturers instructions for proper handling.*

CAUTION: *The fusible links must be intact and properly installed during operation of this unit.*

Note: *The BCR15 unit is not compatible with water based cleaning solutions. Use with water-based cleaning solutions will void any warranty provided by Build All.*

PARTS LIST

ITEM#	PART #	DESCRIPTION
1	10512	FLOW THRU BRUSH
2	10672	#145 EAR CLAMP
3	15832	5/16"ID NITRILE TUBING (24")
4	10680	#170 EAR CLAMP
5	11912	1/4 NPT x 1/4 SWIVEL HOSE BARB
6	MW15	REMOVABLE WORKSHELF
7	12882	LATCH BAR ASSEMBLY
8	12472	FUSIBLE LINK
9	40007	TUB WELDMENT
10	14544	3-PRONG PLUG 115V/60HZ
11	10784	1/2" CONDUIT CHASE NIPPLE
12	14888	10-16 x 5/8" TEK SCREW
13	40051	FIRE COVER WITH HINGES
14	14600	170GPH SUBMERSIBLE PUMP
15	10808	1/2" CONDUIT LOCK NUT
16	10776	1/2" CONDUIT PULL ELBOW
17	11808	FOAM FILTER

